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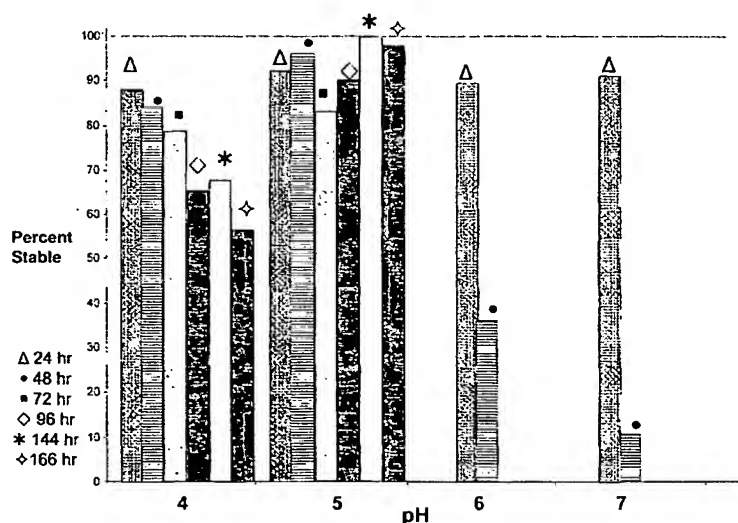
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(54) Title: GLUCAGON ANALOGS EXHIBITING PHYSIOLOGICAL SOLUBILITY AND STABILITY

Stability of Glucagon Cys²¹-maleimidoPEG_{5K} (37°C)



(57) Abstract: Modified glucagon peptides are disclosed having improved solubility and stability, wherein the native glucagon peptide has been modified by pegylation, or the addition of a carboxy terminal peptide selected from the group consisting of SEQ ID NO: 19, SEQ ID NO: 20, SEQ ID NO: 21, or both.

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GLUCAGON ANALOGS EXHIBITING PHYSIOLOGICAL SOLUBILITY AND STABILITY

BACKGROUND

Hypoglycemia occurs when blood glucose levels drops too low to provide
5 enough energy for the body's activities. In adults or children older than 10 years,
hypoglycemia is uncommon except as a side effect of diabetes treatment, but it can
result from other medications or diseases, hormone or enzyme deficiencies, or tumors.
When blood glucose begins to fall, glucagon, a hormone produced by the pancreas,
signals the liver to break down glycogen and release glucose, causing blood glucose
10 levels to rise toward a normal level. However for diabetics, this glucagon response to
hypoglycemia may be impaired, making it harder for glucose levels to return to the
normal range.

Hypoglycemia is a life threatening event that requires immediate medical
attention. The administration of glucagon is an established medication for treating
15 acute hypoglycemia and it can restore normal levels of glucose within minutes of
administration. When glucagon is used in the acute medical treatment of
hypoglycemia, a crystalline form of glucagon is solubilized with a dilute acid buffer
and the solution is injected intramuscularly. While this treatment is effective, the
methodology is cumbersome and dangerous for someone that is semi-conscious.
20 Accordingly, there is a need for a glucagon analog that maintains the biological
performance of the parent molecule but is sufficiently soluble and stable, under
relevant physiological conditions, that it can be pre-formulated as a solution, ready for
injection.

Additionally, diabetics are encouraged to maintain near normal blood glucose
25 levels to delay or prevent microvascular complications. Achievement of this goal
usually requires intensive insulin therapy. In striving to achieve this goal, physicians
have encountered a substantial increase in the frequency and severity of
hypoglycemia in their diabetic patients. Accordingly, improved pharmaceuticals and
methodologies are needed for treating diabetes that are less likely to induce
30 hypoglycemia than current insulin therapies.

As described herein, high potency glucagon agonists are provided that exhibit
enhanced biophysical stability and aqueous solubility. These compounds can be used

in accordance with one embodiment to prepare pre-formulated solutions ready for injection to treat hypoglycemia. Alternatively, the glucagon agonists can be co-administered with insulin to buffer the effects of insulin to allow for a more stable maintenance of blood glucose levels. In addition, other beneficial uses of

5 compositions comprising the modified glucagon peptides disclosed herein are described in detail below.

SUMMARY

In accordance with one embodiment, analogs of glucagon are provided that

10 have improved solubility and stability as well as similar bioactivities, including similar or higher potency and selectivity at the glucagon and GLP-1 receptors, relative to the native glucagon peptide. In one embodiment the glucagon analogs have at least 75% activity, or at least 85% activity as native glucagon. In one embodiment, the glucagon analogs of the present invention have potency greater than glucagon.

15 In accordance with one embodiment a glucagon agonist is provided comprising a glucagon peptide of SEQ ID NO: 45 or glucagon agonist derivative of SEQ ID NO: 45, wherein the side chain of an amino acid residue at position 21 or 24 of said glucagon peptide further comprises a hydrophilic moiety covalently bound to the amino acid residue. In accordance with one embodiment a glucagon agonist is

20 provided comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, and SEQ ID NO: 4, and glucagon agonist derivatives of SEQ ID NO: 2, SEQ ID NO: 3, and SEQ ID NO: 4, wherein the side chain of an amino acid residue at position 21 or 24 of said glucagon peptide further comprises a hydrophilic moiety covalently bound to the amino acid residue. The present invention

25 further encompasses pharmaceutically acceptable salts of said glucagon agonists. In accordance with one embodiment the glucagon peptide is selected from the group consisting of SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18, and the hydrophilic moiety is a polyethylene glycol chain, having a molecular

30 weight selected from the range of about 500 to about 40,000 Daltons. In one embodiment the polyethylene glycol chain has a molecular weight selected from the

range of about 500 to about 5,000 Daltons. In another embodiment the polyethylene glycol chain has a molecular weight of at least about 20,000 Daltons.

In another embodiment a glucagon agonist is provided comprising a glucagon peptide and a polyethylene glycol chain, wherein the polyethylene glycol chain is covalently bound to residue 16, 17, 20, 21, 24 or 29 of the glucagon peptide. The present invention also encompasses the pharmaceutically acceptable salts of said glucagon agonists. In one embodiment the polyethylene glycol chain is covalently linked to position 21 or 24 of the glucagon peptide and has a molecular weight selected from the range of about 500 to about 40,000 Daltons. In one embodiment the polyethylene glycol chain is covalently linked to position 21 or 24 of the glucagon peptide and has a molecular weight selected from the range of about 500 to about 5,000 Daltons. In another embodiment the polyethylene glycol chain has a molecular weight of at least about 20,000 Daltons. In one embodiment the glucagon peptide comprises the peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17, SEQ ID NO: 18 and glucagon agonist derivatives thereof.

In accordance with one embodiment the glucagon peptides disclosed herein are modified by the addition of a second peptide to the carboxy terminus of the glucagon peptide. In one embodiment a glucagon peptide is covalently bound through a peptide bond to a second peptide, wherein the second peptide comprises a sequence selected from the group consisting of SEQ ID NO: 19, SEQ ID NO: 20 and SEQ ID NO: 21. In one embodiment the modified glucagon peptide comprises a peptide selected from the group consisting of SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 32, SEQ ID NO: 33, SEQ ID NO: 34, SEQ ID NO: 35, SEQ ID NO: 36, SEQ ID NO: 37, SEQ ID NO: 38, SEQ ID NO: 39, SEQ ID NO: 40, and SEQ ID NO: 41, wherein a polyethylene glycol chain is bound at position 21 of SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 34, SEQ ID NO: 36, SEQ ID NO: 38 and SEQ ID NO: 40, or bound at position 24 of SEQ ID NO: 32, SEQ ID NO: 33, SEQ ID NO: 35, SEQ ID NO: 37, SEQ ID NO: 39 and SEQ ID NO: 41, and has a molecular weight selected from the range of about 500 to about 40,000 Daltons.

In accordance with one embodiment a pharmaceutical composition is provided comprising the novel glucagon peptides disclosed herein. In one embodiment the pharmaceutical compositions comprise solutions that are sterilized and contained within various packages. The pharmaceutical compositions can be further packaged as part of a kit that includes a disposable device for administering the composition to a patient.

In accordance with one embodiment a method of rapidly treating hypoglycemia using a pre-formulated aqueous composition is provided. The method comprises the step of administering an effective amount of an aqueous solution comprising a novel modified glucagon peptide of the present disclosure. In one embodiment the glucagon peptide is pegylated at position 21 or 24 of the glucagon peptide and the PEG chain has a molecular weight of about 500 to about 5,000 Daltons. In one embodiment the modified glucagon solution is prepackaged in a device that is used to administer the composition to the patient suffering from hypoglycemia.

In accordance with one embodiment an improved method of regulating blood glucose levels in insulin dependent patients is provided. The method comprises the steps of administering insulin in an amount therapeutically effective for the control of diabetes and administering a novel modified glucagon peptide of the present disclosure in an amount therapeutically effective for the prevention of hypoglycemia, wherein said administering steps are conducted within twelve hours of each other. In one embodiment the glucagon peptide and the insulin are co-administered as a single composition, wherein the glucagon peptide is pegylated with a PEG chain having a molecular weight selected from the range of about 5,000 to about 40,000 Daltons

In another embodiment a method is provided for inducing the temporary paralysis of the intestinal tract. The method comprises the step of administering one or more of the pegylated glucagon peptides disclosed herein to a patient.

In one embodiment a method of reducing weight gain or inducing weight loss is provided. The method comprises administering an effective amount of a composition comprising a glucagon agonist, wherein the glucagon agonist comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12,

SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18, wherein amino acid 29 of the glucagon peptide is bound to a second peptide through a peptide bond, and said second peptide comprises the sequence of SEQ ID NO: 19, SEQ ID NO: 20 or SEQ ID NO: 21. In one embodiment
5 the glucagon peptide is pegylated. In one embodiment the method comprises the step of administering a peptide comprising the sequence of SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 32 or SEQ ID NO: 33, wherein a polyethylene chain is covalently linked to amino acid position 21 of SEQ ID NO: 24 or 25, or at position 24 of SEQ ID NO: 32 or SEQ ID NO: 33.

10

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a bar graph representing the stability of Glucagon Cys²¹-maleimidoPEG_{5K} at 37°C incubated for 24, 48, 72, 96, 144 and 166 hours, respectively.

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Fig. 2 represents data generated from HPLC analysis of Glucagon Cys²¹-maleimidoPEG_{5K} at pH 5 incubated at 37°C for 24, 72 or 144 hours, respectively.

DETAILED DESCRIPTION

DEFINITIONS

20

In describing and claiming the invention, the following terminology will be used in accordance with the definitions set forth below.

As used herein, the term "pharmaceutically acceptable carrier" includes any of the standard pharmaceutical carriers, such as a phosphate buffered saline solution, water, emulsions such as an oil/water or water/oil emulsion, and various types of
25 wetting agents. The term also encompasses any of the agents approved by a regulatory agency of the US Federal government or listed in the US Pharmacopeia for use in animals, including humans.

As used herein the term "pharmaceutically acceptable salt" refers to salts of compounds that retain the biological activity of the parent compound, and which are
30 not biologically or otherwise undesirable. Many of the compounds disclosed herein are capable of forming acid and/or base salts by virtue of the presence of amino and/or carboxyl groups or groups similar thereto.

Pharmaceutically acceptable base addition salts can be prepared from inorganic and organic bases. Salts derived from inorganic bases, include by way of example only, sodium, potassium, lithium, ammonium, calcium and magnesium salts. Salts derived from organic bases include, but are not limited to, salts of primary, secondary and tertiary amines.

Pharmaceutically acceptable acid addition salts may be prepared from inorganic and organic acids. Salts derived from inorganic acids include hydrochloric acid, hydrobromic acid, sulfuric acid, nitric acid, phosphoric acid, and the like. Salts derived from organic acids include acetic acid, propionic acid, glycolic acid, pyruvic acid, oxalic acid, malic acid, malonic acid, succinic acid, maleic acid, fumaric acid, tartaric acid, citric acid, benzoic acid, cinnamic acid, mandelic acid, methanesulfonic acid, ethanesulfonic acid, p-toluene-sulfonic acid, salicylic acid, and the like.

As used herein, the term "treating" includes prophylaxis of the specific disorder or condition, or alleviation of the symptoms associated with a specific disorder or condition and/or preventing or eliminating said symptoms.

As used herein an "effective" amount or a "therapeutically effective amount" of a glucagon peptide refers to a nontoxic but sufficient amount of the peptide to provide the desired effect. For example one desired effect would be the prevention or treatment of hypoglycemia. The amount that is "effective" will vary from subject to subject, depending on the age and general condition of the individual, mode of administration, and the like. Thus, it is not always possible to specify an exact "effective amount." However, an appropriate "effective" amount in any individual case may be determined by one of ordinary skill in the art using routine experimentation.

The term, "parenteral" means not through the alimentary canal but by some other route such as subcutaneous, intramuscular, intraspinal, or intravenous.

A "glucagon peptide" as used herein includes any peptide comprising, either the amino acid sequence of SEQ ID NO: 1, or any derivative of the amino acid sequence of SEQ ID NO: 1, including amino acid substitutions, or post translational modifications (e.g. methylation, acylation, ubiquitination and the like) of the peptide, that stimulates glucagon or GLP-1 receptor activity, as measured by cAMP production using the assay described in Example 13.

The term "glucagon agonist" refers to a complex comprising a glucagon peptide.

As used herein a "glucagon agonist derivative" is a glucagon peptide that has been modified to include one or more conservative amino acid substitutions at one or
5 more of positions 2, 5, 7, 10, 11, 12, 13, 14, 16, 17, 18, 19, 20, 21, 24, 27, 28 or 29.

As used herein an amino acid "substitution" refers to the replacement of one amino acid residue by a different amino acid residue.

As used herein, the term "conservative amino acid substitution" is defined herein as exchanges within one of the following five groups:

- 10 I. Small aliphatic, nonpolar or slightly polar residues:
Ala, Ser, Thr, Pro, Gly;
- II. Polar, negatively charged residues and their amides:
Asp, Asn, Glu, Gln;
- III. Polar, positively charged residues:
15 His, Arg, Lys; Ornithine (Orn)
- IV. Large, aliphatic, nonpolar residues:
Met, Leu, Ile, Val, Cys, Norleucine (Nle), homocysteine
- V. Large, aromatic residues:
Phe, Tyr, Trp, acetyl phenylalanine

20

As used herein the general term "polyethylene glycol" or "PEG", refers to mixtures of condensation polymers of ethylene oxide and water, in a branched or straight chain, represented by the general formula $H(OCH_2CH_2)_nOH$, wherein n is at least 9. Absent any further characterization, the term is intended to include polymers
25 of ethylene glycol with an average total molecular weight selected from the range of 500 to 40,000 Daltons. "polyethylene glycol" or "PEG" is used in combination with a numeric suffix to indicate the approximate average molecular weight thereof. For example, PEG-5,000 refers to polyethylene glycol having a total molecular weight average of about 5,000.

30 As used herein the term "pegylated" and like terms refers to a compound that has been modified from its native state by linking a polyethylene glycol polymer to

the compound. A "pegylated glucagon peptide" is a glucagon peptide that has a PEG chain covalently bound to the glucagon peptide.

As used herein a general reference to a peptide is intended to encompass peptides that have modified amino and carboxy termini. For example, an amino acid
5 chain comprising an amide group in place of the terminal carboxylic acid is intended to be encompassed by an amino acid sequence designating the standard amino acids.

As used herein a "linker" is a bond, molecule or group of molecules that binds two separate entities to one another. Linkers may provide for optimal spacing of the two entities or may further supply a labile linkage that allows the two entities to be
10 separated from each other. Labile linkages include photocleavable groups, acid-labile moieties, base-labile moieties and enzyme-cleavable groups.

As used herein a "dimer" is a complex comprising two subunits covalently bound to one another via a linker. The term dimer, when used absent any qualifying language, encompasses both homodimers and heterodimers. A homodimer comprises
15 two identical subunits, whereas a heterodimer comprises two subunits that differ, although the two subunits are substantially similar to one another.

EMBODIMENTS

One embodiment of the present invention is directed to a glucagon agonist that
20 has been modified relative to the wild type peptide of His-Ser-Gln-Gly-Thr-Phe-Thr-Ser-Asp-Tyr-Ser-Lys-Tyr-Leu-Asp-Ser-Arg-Arg-Ala-Gln-Asp-Phe-Val-Gln-Trp-Leu-Met-Asn-Thr (SEQ ID NO: 1) to improve the peptide's solubility and stability in aqueous solutions at physiological pH, while retaining the native peptide's biological activity. In accordance with one embodiment, applicants have found that introduction
25 of hydrophilic groups at positions 16, 17, 20, 21, 24 and 29 of the native peptide can improve the solubility and stability of the resulting glucagon analog in solutions having a physiological pH. More particularly, in one embodiment the glucagon peptide is modified to comprise one or more hydrophilic groups covalently linked to the side chains of amino acids present at positions 21 and 24 of the glucagon peptide,
30 and in one embodiment the hydrophilic group is PEG. In one embodiment the glucagon peptide comprises a sequence selected from the group consisting of SEQ ID NO: 45 and glucagon agonist derivatives of SEQ ID NO: 45, with the proviso that

when the amino acid at position 21 is Asp the amino acid at position 24 is not Gln, and when the amino acid at position 24 is Gln the amino acid at position 21 is not Asp, wherein one or more hydrophilic groups covalently linked to the side chains of amino acids present at positions 21 and 24 of the glucagon peptide; and in one
5 embodiment the hydrophilic group is PEG.

In accordance with one embodiment, the native glucagon peptide of SEQ ID NO: 1 is modified to contain one or more amino acid substitution at positions 16, 17, 20, 21, 24 and/or 29, wherein the native amino acid is substituted with an amino acid having a side chain suitable for crosslinking with hydrophilic moieties, including for
10 example, PEG. The native peptide can be substituted with a naturally occurring amino acid or a synthetic (non-naturally occurring) amino acid. Synthetic or non-naturally occurring amino acids refer to amino acids that do not naturally occur *in vivo* but which, nevertheless, can be incorporated into the peptide structures described herein.

15 In one embodiment, a glucagon agonist is provided wherein the native glucagon peptide sequence has been modified to contain a naturally occurring or synthetic amino acid in at least one of positions 16, 17, 20, 21, 24 and 29 of the native sequence, wherein the amino acid substitute further comprises a hydrophilic moiety. In one embodiment one or more amino acids at position 16, 17, 20, 21, 24 and 29 of
20 the native peptide are substituted with an amino acid selected from the group consisting of lysine, cysteine, ornithine, homocysteine and acetyl phenylalanine, wherein the substituting amino acid further comprises a hydrophilic moiety covalently bound to the side chain of the amino acid. In one embodiment the substitution is at position 21 or 24, and in a further embodiment the hydrophilic moiety is a PEG chain.

25 In one embodiment the native glucagon peptide is substituted with at least one cysteine residue, wherein the side chain of the cysteine residue is further modified with a thiol reactive reagent, including for example, maleimido, vinyl sulfone, 2-pyridylthio, haloalkyl, and haloacyl. These thiol reactive reagents may contain carboxy, keto, hydroxyl, and ether groups as well as other hydrophilic moieties such
30 as polyethylene glycol units. In an alternative embodiment, the native glucagon peptide is substituted with lysine, and the side chain of the substituting lysine residue is further modified using amine reactive reagents such as active esters (succinimido,

anhydride, etc) of carboxylic acids or aldehydes of hydrophilic moieties such as polyethylene glycol.

It has been reported that certain positions of the native glucagon peptide can be modified while retaining at least some of the activity of the parent peptide.

5 Accordingly, one or more of the amino acids located at positions at positions 2, 5, 7, 10, 11, 12, 13, 14, 16, 17, 18, 19, 20, 21, 24, 27, 28 or 29 of the peptide of SEQ ID NO: 1 can be substituted with an amino acid different from that present in the native glucagon peptide, and still retain the biological activity of the native glucagon. In accordance with one embodiment the lysine residue at position 12 of the native
10 peptide is substituted with arginine and a single lysine substitution is inserted for the amino acid present at position 16, 17, 20, 21, 24 or 29. In another embodiment the methionine residue present at position 27 of the native peptide is changed to leucine or norleucine to prevent oxidative degradation of the peptide.

In one embodiment a glucagon peptide is provided that comprises a
15 polyethylene glycol chain covalently bound to the side chain of an amino acid present at position 16, 17, 20, 21, 24 or 29, wherein the glucagon peptide further comprises one, two or three amino acid substitutions at positions selected from positions 2, 5, 7, 10, 11, 12, 13, 14, 16, 17, 18, 19, 20, 21, 24, 27, 28 or 29. In one embodiment the substitutions at positions 2, 5, 7, 10, 11, 12, 13, 14, 16, 17, 18, 19, 20, 27, 28 or 29 are
20 conservative amino acid substitutions. In one embodiment the amino acid present at position 16, 17, 20, 21, 24 or 29 of the native peptide is substituted with cysteine or lysine. However, in one embodiment an amino acid substitution (using a natural or synthetic amino acid) is made at position 16, 17, 20, 21, 24 or 29, wherein the substitute amino acid allows for the covalent attachment of a PEG chain to the amino
25 acid side chain. In one embodiment the substitution is made at position 21 and/or 24.

In one embodiment an improved glucagon agonist is provided having superior stability and solubility in aqueous solutions at physiological pH. In this embodiment the glucagon peptide is modified to comprise a polyethylene glycol chain linked to an amino acid side chain of an amino acid located at positions 2, 5, 7, 10, 11, 12, 13, 14,
30 16, 17, 18, 19, 20, 27, 28 or 29 of the native peptide. More particularly, in one embodiment the polyethylene glycol chain is covalently bound to an amino acid side chain at position 16, 17, 20, 21, 24 or 29 of the glucagon peptide, in one embodiment

the polyethylene glycol chain is bound to an amino acid side chain at position 16, 21 or 24, and in one embodiment the polyethylene glycol chain is covalently bound to the side chain of amino acid 21 or 24.

The polyethylene glycol chain may be in the form of a straight chain or it may be branched. In accordance with one embodiment the polyethylene glycol chain has an average molecular weight selected from the range of about 500 to about 10,000 Daltons. In one embodiment the polyethylene glycol chain has an average molecular weight selected from the range of about 1,000 to about 5,000 Daltons. In one embodiment the polyethylene glycol chain has an average molecular weight selected from the range of about 2,000 to about 5,000 Daltons. In one embodiment the polyethylene glycol chain has an average molecular weight selected from the range of about 4,000 to about 5,000 Daltons.

In accordance with one embodiment the modified glucagon peptide comprises two or more polyethylene chains covalently bound to the glucagon peptide wherein the total molecular weight of the glucagon chains is about 1,000 to about 5,000 Daltons. In one embodiment the pegylated glucagon agonist comprises a peptide selected from the group consisting of SEQ ID NO: 12, SEQ ID NO: 22 and SEQ ID NO: 23 or a glucagon agonist derivative of SEQ ID NO: 12, SEQ ID NO: 22 or SEQ ID NO: 23, wherein a PEG chain is covalently linked to the amino acid residue at position 21 and at position 24, and wherein the combined molecular weight of the two PEG chains is about 1,000 to about 5,000 Daltons.

In accordance with one embodiment a glucagon agonist is provided comprising a modified glucagon peptide selected from the group consisting of:

NH₂-His-Ser-Gln-Gly-Thr-Phe-Thr-Ser-Asp-Tyr-Ser-Lys-Tyr-Leu-Asp-Ser-Arg-Arg-Ala-Gln-Asp-Phe-Val-Gln-Trp-Leu-Leu-Asn-Thr (SEQ ID NO: 5)

NH₂-His-Ser-Gln-Gly-Thr-Phe-Thr-Ser-Asp-Tyr-Ser-Lys-Tyr-Leu-Asp-Ser-Arg-Arg-Ala-Gln-Asp-Phe-Val-Gln-Trp-Leu-Nle-Asn-Thr (SEQ ID NO: 44)

NH₂-His-Ser-Gln-Gly-Thr-Phe-Thr-Ser-Asp-Tyr-Ser-Xaa-Tyr-Leu-Asp-Ser-Arg-Arg-Ala-Gln-Xaa-Phe-Val-Gln-Trp-Leu-Xaa-Asn-Thr-R (SEQ ID NO: 2),

NH₂-His-Ser-Gln-Gly-Thr-Phe-Thr-Ser-Asp-Tyr-Ser-Xaa-Tyr-Leu-Asp-Ser-Arg-Arg-Ala-Gln-Asp-Phe-Val-Xaa-Trp-Leu-Xaa-Asn-Thr-R (SEQ ID NO: 3) and

NH₂-His-Ser-Gln-Gly-Thr-Phe- Thr-Ser-Asp-Tyr-Ser-Xaa-Tyr-Leu-Asp-Ser-Arg-Arg-Ala-Gln-Xaa-Phe-Val-Xaa-Trp-Leu- Xaa-Asn-Thr-R (SEQ ID NO: 4), wherein Xaa at position 12 = Lys or Arg, Xaa at positions 21 and 24 are independently selected from the group consisting of Lys, Cys, Orn, homocysteine and acetyl phenylalanine, Xaa at position 27 = Met, Leu or Nle, and R is COOH or CONH₂, wherein the peptide is pegylated at position 21 for SEQ ID NO: 2, position 24 for SEQ ID NO: 3 and at positions 21 and 24 of SEQ ID NO: 4. In accordance with one embodiment Xaa at position 27 for SEQ ID NO: 2, SEQ ID NO: 3, and SEQ ID NO: 4 is Leu or Nle. In accordance with one embodiment the peptide comprises SEQ ID NO: 2 or SEQ ID NO: 3. In accordance with one embodiment the peptide comprises a sequence selected from the group consisting of SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18, wherein the peptide is pegylated at position 21 for SEQ ID NO: 10, SEQ ID NO: 13, SEQ ID NO: 15 and SEQ ID NO: 17, and pegylated at position 24 for SEQ ID NO: 11, SEQ ID NO: 14, SEQ ID NO: 16 and SEQ ID NO: 18. In one embodiment the glucagon agonist comprises the peptide of SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9. In one embodiment the terminal amino acid of the glucagon peptides of the present invention have an amide group in place of the carboxylic acid group that is present on the native amino acid.

As described in detail in the Examples, the glucagon agonists of the present invention have enhanced biophysical stability and aqueous solubility while retaining the bioactivity of the native peptide, both in terms of potency and selectivity at the glucagon and GLP-1 receptors. Accordingly, the glucagon agonists of the present invention are believed to be suitable for any use that has previously been described for the native glucagon peptide. Accordingly, the modified glucagon peptides described herein can be used to treat hypoglycemia, to induce temporary paralysis of the gut for radiological uses, to reduce and maintain body weight, or treat other metabolic diseases that result from low blood levels of glucagon.

One aspect of the present disclosure is directed to a pre-formulated aqueous solution of the presently disclosed glucagon agonist for use in treating hypoglycemia. The improved stability and solubility of the agonist compositions described herein allow for the preparation of pre-formulated aqueous solutions of glucagon for rapid

administration and treatment of hypoglycemia. In one embodiment a solution comprising a pegylated glucagon agonist is provided for administration to a patient suffering from hypoglycemia, wherein the total molecular weight of the PEG chains linked to the pegylated glucagon agonist is between about 500 to about 5,000 Daltons.

- 5 In one embodiment the pegylated glucagon agonist comprises a peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, and SEQ ID NO: 4, and glucagon agonist derivatives of SEQ ID NO: 2, SEQ ID NO: 3, and SEQ ID NO: 4, wherein the side chain of an amino acid residue at position 21 and/or 24 of said glucagon peptide is covalently bound to the polyethylene glycol chain. In one
- 10 embodiment, the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 2, wherein the amino acid residue at position 21 of the peptide is covalently linked to polyethylene glycol. In one embodiment, the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 3, wherein the amino acid residue at position 24 of the peptide is covalently linked to polyethylene glycol. In another embodiment the
- 15 pegylated glucagon agonist comprises the peptide of SEQ ID NO: 7 or SEQ ID NO: 8. In a further embodiment, the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 22 or SEQ ID NO: 23, wherein a PEG chain is covalently linked to the amino acid residue at position 21 and at position 24, wherein the combined molecular weight of the two PEG chains is about 1,000 to about 5,000 Daltons.

- 20 The method of treating hypoglycemia in accordance with the present invention comprises the steps of administering the presently disclosed glucagon agonists to a patient using any standard route of administration, including parenterally, such as intravenously, subcutaneously or intramuscularly, transdermally, rectally, orally, nasally or by inhalation. In one embodiment the composition is administered
- 25 subcutaneously or intramuscularly. In one embodiment, the composition is administered parenterally and the glucagon composition is prepackaged in a syringe. In one embodiment the glucagon composition to be administered to treat an individual suffering from hypoglycemia is provided as two separated solutions. The first solution comprises the glucagon agonist in an aqueous solution at a pH of about 4.5 to
- 30 about 5.5. In one embodiment the first solution has a pH of about 5.0. The second aqueous solution is at a pH greater than 7.0 such that when the first solution is mixed with the second solution the pH of the resulting mixture is approximately at

physiological pH. In one embodiment, after mixture of the first and second solutions, the pH of the resulting mixture is about 7.4. In one embodiment the first and second solutions are contained within a single vessel and separated from one another by a valve or seal wherein upon opening of the valve, or breakage of the seal, the two solutions mix to provide a composition comprising a glucagon peptide and pharmaceutically acceptable carrier wherein the pH of the composition is at a physiologically acceptable pH. In this manner the vessel comprising the two solutions can be stored for long periods of time. At a time of need the two solutions can be mixed and rapidly administered to the patient.

Surprisingly, applicants have discovered that pegylated glucagon peptides can be prepared that retain the parent peptide's bioactivity and specificity. However, increasing the length of the PEG chain, or attaching multiple PEG chains to the peptide, such that the total molecular weight of the linked PEG is greater than 5,000 Daltons, begins to delay the time action of the modified glucagon. In accordance with one embodiment, a glucagon peptide is provided wherein the peptide comprises one or more polyethylene glycol chains, wherein the total molecular weight of the linked PEG is greater than 5,000 Daltons, and in one embodiment is greater than 10,000 Daltons. Such modified glucagon peptides have a delayed time of activity but without loss of the bioactivity. Accordingly, such compounds can be administered prophylactically to extend the effect of the administered glucagon peptide.

In one embodiment the pegylated glucagon agonist comprises a peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3 and SEQ ID NO: 4, and glucagon agonist derivatives of SEQ ID NO: 2, SEQ ID NO: 3 and SEQ ID NO: 4, wherein the side chain of an amino acid residue at position 21 and/or 24 of said glucagon peptide is covalently bound to one or more polyethylene glycol chains having a combined molecular weight of greater than about 10,000 Daltons, and in one embodiment the molecular weight of the PEG chain(s) is greater than 10,000 and less than or equal to 40,000 Daltons. In one embodiment, the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 2, wherein an amino acid residue at position 21 of the peptide is covalently linked to a polyethylene glycol chain having a molecular weight selected from the range of about 10,000 to about 40,000 Daltons. In one embodiment, the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 3,

and wherein an amino acid residue at position 24 of the peptide is covalently linked to a polyethylene glycol chain having a molecular weight selected from the range of about 10,000 to about 40,000 Daltons. In another embodiment the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 7 or SEQ ID NO: 8, wherein
5 the covalently linked PEG chain has a molecular weight of at least about 10,000 Daltons, and in one embodiment the molecular weight of the PEG is selected from the range of about 20,000 to about 40,000 Daltons. In another embodiment the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 22 or SEQ ID NO: 23, wherein a PEG chain is covalently linked to the amino acid residue at position 21 and
10 at position 24, wherein the combined molecular weight of the two PEG chains is at least about 10,000 Daltons.

Glucagon peptides that have been modified to be covalently bound to a PEG chain having a molecular weight of greater than 10,000 Daltons can be administered in conjunction with insulin to buffer the actions of insulin and help to maintain stable
15 blood glucose levels in diabetics. The modified glucagon peptides of the present disclosure can be co-administered with insulin as a single composition, simultaneously administered as separate solutions, or alternatively, the insulin and the modified glucagon peptide can be administered at different time relative to one another. In one embodiment the composition comprising insulin and the composition
20 comprising the modified glucagon peptide are administered within 12 hours of one another. The exact ratio of the modified glucagon peptide relative to the administered insulin will be dependent in part on determining the glucagon levels of the patient, and can be determined through routine experimentation.

In accordance with one embodiment an aqueous solution is provided
25 comprising insulin and a modified glucagon peptide, wherein the glucagon peptide comprises a polyethylene glycol chain covalently bound to an amino acid side chain at position 16, 17, 20, 21, 24 or 29. In one embodiment the molecular weight of the PEG chain of the modified glucagon peptide is greater than 10,000 Daltons. In one embodiment the pegylated glucagon peptide comprises a peptide selected from the
30 group consisting of SEQ ID NO: 2 and SEQ ID NO: 3 wherein the side chain of an amino acid residue at position 21 or 24 of said glucagon peptide is covalently bound to the polyethylene glycol chain. In one embodiment, the pegylated glucagon agonist

comprises the peptide of SEQ ID NO: 2, wherein an amino acid residue at position 21 of the peptide is covalently linked to a polyethylene glycol chain having a molecular weight of about 10,000 to about 40,000. In one embodiment, the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 3, wherein an amino acid residue at position 24 of the peptide is covalently linked to a polyethylene glycol chain having a molecular weight of about 10,000 to about 40,000. In another embodiment the pegylated glucagon agonist comprises the peptide of SEQ ID NO: 7 or SEQ ID NO: 8.

The present disclosure also encompasses glucagon fusion peptides wherein a second peptide has been fused to the c-terminus of the glucagon peptide. More particularly, the fusion glucagon peptide may comprise a glucagon agonist derivative of SEQ ID NO: 1 further comprising an amino acid sequence of SEQ ID NO: 19 (GPSSGAPPPS), SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21 (KRNR) linked to amino acid 29 of the glucagon peptide. In one embodiment the amino acid sequence of SEQ ID NO: 19 (GPSSGAPPPS), SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21 (KRNR) is bound to amino acid 29 of the glucagon peptide through a peptide bond. In one embodiment the glucagon peptide portion of the glucagon fusion peptide is selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18 wherein the PEG chain, when present, is selected from the range of 500 to 40,000 Daltons. More particularly, in one embodiment the glucagon peptide segment is selected from the group consisting of SEQ ID NO: 7 and SEQ ID NO: 8 wherein the PEG chain is selected from the range of 500 to 5,000. In one embodiment the glucagon fusion peptide comprises the sequence of SEQ ID NO: 22 or SEQ ID NO: 23. In one embodiment the glucagon fusion peptide comprises the sequence of SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 32 or SEQ ID NO: 33, wherein a polyethylene chain of about 500 to 5,000 Daltons is covalently linked to amino acid position 21 of SEQ ID NO: 24 or 25, or at position 24 of SEQ ID NO: 32 or SEQ ID NO: 33.

In one embodiment a glucagon fusion peptide is provided comprising a sequence selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 9, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18, covalently linked to the sequence of SEQ ID NO: 19 (GPSSGAPPPS) or SEQ ID NO: 21, wherein the PEG chain, when present, is selected from the range of 500 to 40,000 Daltons. In one embodiment the fusion peptide comprises a glucagon peptide selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18 covalently linked to the sequence of SEQ ID NO: 19 (GPSSGAPPPS) or SEQ ID NO: 21. In another embodiment the fusion peptide comprises a glucagon peptide selected from the group consisting of SEQ ID NO: 7 and SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 17 and SEQ ID NO: 18 covalently linked to the sequence of SEQ ID NO: 19 (GPSSGAPPPS) or SEQ ID NO: 21.

In one embodiment the composition comprises a sequence selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18 covalently linked to the sequence of SEQ ID NO: 20 (KRNRNNIA). In one embodiment the fusion peptide comprises a glucagon peptide selected from the group consisting of SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18 covalently linked to the sequence of SEQ ID NO: 20 (KRNRNNIA). In another embodiment the fusion peptide comprises a glucagon peptide selected from the group consisting of SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 17 and SEQ ID NO: 18 covalently linked to the sequence of SEQ ID NO: 20 (KRNRNNIA).

In accordance with one embodiment the modified glucagon peptides disclosed herein are used to induce temporary paralysis of the intestinal tract. This method has

utility for radiological purposes and comprises the step of administering an effective amount of a pharmaceutical composition comprising a pegylated glucagon peptide, a glucagon peptide comprising a c-terminal extension or a dimer of such peptides. In one embodiment the glucagon peptide comprises a sequence selected from the group consisting of SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 9, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18 wherein a PEG chain, of about 1,000 to 40,000 Daltons is covalently bound to an amino acid residue at position 21 or 24. In one embodiment the glucagon peptide is selected from the group consisting of SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 17 and SEQ ID NO: 18. In one embodiment the PEG chain has a molecular weight of about 500 to about 5,000 Daltons.

In a further embodiment the composition used to induce temporary paralysis of the intestinal tract comprises a first modified glucagon peptide and a second modified glucagon peptide, wherein the first modified peptide comprises a covalently linked PEG chain of about 500 to about 5,000 Daltons and the second peptide comprises a covalently linked PEG chain of about 10,000 to about 40,000 Daltons. In this embodiment the PEG chain of each peptide is covalently bound to an amino acid residue at either position 21 or 24 of the respective peptides, and independent of one another.

Oxyntomodulin, a naturally occurring digestive hormone found in the small intestine, has been reported to cause weight loss when administered to rats or humans (see Diabetes 2005;54:2390-2395). Oxyntomodulin is a 37 amino acid peptide that contains the 29 amino acid sequence of glucagon (i.e. SEQ ID NO: 1) followed by an 8 amino acid carboxy terminal extension of SEQ ID NO: 20 (KRNRNNIA). Accordingly, applicants believe that the bioactivity of oxyntomodulin can be retained (i.e. appetite suppression and induced weight loss/weight maintenance), while improving the solubility and stability of the compound and improving the pharmacokinetics, by substituting the glucagon peptide portion of oxyntomodulin with the modified glucagon peptides disclosed herein. In addition applicants also believe that a truncated Oxyntomodulin molecule, having the terminal four amino

acids removed will also be effective in suppressing appetite and inducing weight loss/weight maintenance.

Accordingly, the present invention also encompasses the modified glucagon peptides of the present invention that have a carboxy terminal extension of SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21. In accordance with one embodiment a glucagon agonist derivative of SEQ ID NO: 1 further comprising the amino acid sequence of SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21 is linked to amino acid 29 of the glucagon peptide is administered to individuals to induce weight loss or prevent weight gain. In another embodiment a method of reducing weight gain or inducing weight loss in an individual comprises administering an effective amount of a composition comprising a glucagon agonist comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3 or SEQ ID NO: 4, wherein amino acid 29 of the glucagon peptide is bound to a second peptide through a peptide bond, and said second peptide comprises the sequence of SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21. In one embodiment the glucagon peptide segment of the glucagon agonist is selected from the group consisting of SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18, wherein a PEG chain of about 1,000 to 40,000 Daltons is covalently bound to an amino acid residue at position 21 or 24. In one embodiment the glucagon peptide segment is selected from the group consisting of SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 17 and SEQ ID NO: 18 wherein the molecular weight of the PEG chain is selected from the range of 1,000 to 40,000 Daltons. More particularly, in one embodiment the glucagon peptide segment of the glucagon fusion peptide is selected from the group consisting of SEQ ID NO: 7 and SEQ ID NO: 8 wherein the molecular weight of the PEG chain is selected from the range of 1,000 to 40,000. In another embodiment a composition is administered to a patient to suppress appetite, prevent weight gain and/or induce weight loss by the administration of a pharmaceutical composition comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 32, SEQ ID NO: 33, SEQ ID NO: 34 and SEQ ID NO: 35. In one embodiment the glucagon peptide selected from the group consisting of SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 32, SEQ ID NO: 33, SEQ ID NO: 34

and SEQ ID NO: 35 is further modified to comprise a PEG chain covalently bound to amino acid position 21 or 24. In one embodiment the molecular weight of the PEG chain is selected from the range of 500 to 5,000 Daltons, and in another embodiment the glucagon peptide is selected from the group consisting of SEQ ID NO: 24, SEQ ID NO: 25, SEQ ID NO: 32, SEQ ID NO: 33, SEQ ID NO: 34 and SEQ ID NO: 35 wherein the molecular weight of the PEG chain is selected from the range of 10,000 to 40,000 Daltons.

Exendin-4, is a peptide made up of 39 amino acids. It is a powerful stimulator of a receptor known as GLP-1. This peptide has also been reported to suppress appetite and induce weight loss. Applicants have found that the terminal sequence of Exendin-4 when added at the carboxy terminus of glucagon improves the solubility and stability of glucagon without compromising the bioactivity of glucagon. In one embodiment the terminal ten amino acids of Exendin-4 (i.e. the sequence of SEQ ID NO: 19 (GPSSGAPPPS)) are linked to the carboxy terminus of a glucagon peptide of the present disclosure. These fusion proteins are anticipated to have pharmacological activity for suppressing appetite and inducing weight loss/weight maintenance. In one embodiment the terminal amino acid of the SEQ ID NO: 19 extension comprises an amide group in place of the carboxy group.

In one embodiment a method of reducing weight gain or inducing weight loss in an individual comprises administering an effective amount of a composition comprising a glucagon agonist comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 9, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18 wherein amino acid 29 of the glucagon peptide is bound to a second peptide through a peptide bond, and said second peptide comprises the sequence of SEQ ID NO: 19 (GPSSGAPPPS). In one embodiment the glucagon peptide of the glucagon agonist is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18, wherein the molecular weight of the PEG chain, when present is selected

from the range of 500 to 40,000 Daltons. In another embodiment the glucagon peptide portion of the fusion peptide comprises SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18, wherein a PEG chain of about 1,000 to 40,000 Daltons is covalently bound to an amino acid residue at position 21 or 24. In one embodiment the glucagon peptide segment is selected from the group consisting of SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 17 and SEQ ID NO: 18, wherein the molecular weight of the PEG chain, when present is selected from the range of 500 to 40,000 Daltons. More particularly, in one embodiment the glucagon peptide is selected from the group consisting of SEQ ID NO: 7 and SEQ ID NO: 8 wherein the molecular weight of the PEG chain is selected from the range of 1,000 to 5,000.

In another embodiment a composition is administered to a patient to suppress appetite, prevent weight gain and/or induce weight loss by the administration of a pharmaceutical composition comprising a first pegylated glucagon peptide and a second pegylated glucagon peptide, wherein the first and second peptide are fusion peptides comprising a c-terminal peptide extension comprising SEQ ID NO: 19 (GPSSGAPPPS). The first pegylated glycogen peptide comprising a covalently linked PEG of about 500 to about 10,000 Daltons and the second pegylated glucagon peptide comprising a covalently linked PEG chain of about 10,000 to about 40,000 Daltons.

In accordance with one embodiment, a glucagon analogue is provided wherein a plasma protein has been covalently linked to an amino acid side chain of the glucagon peptide to improve the solubility, stability and/or pharmacokinetics of the glucagon peptide. For example, serum albumin can be covalently bound to glucagon or a glucagon analogue of the present invention. In one embodiment the plasmid protein is covalently bound to position 16, 17, 20 21, 24 or 29, and more particularly, in one embodiment the plasmid protein is bound at position 21 or 24 of the glucagon peptide. In one embodiment the glucagon peptide is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17, SEQ ID NO: 18, SEQ ID NO: 24, SEQ ID

NO: 25, SEQ ID NO: 32, SEQ ID NO: 33, SEQ ID NO: 34, SEQ ID NO: 35, SEQ ID NO: 37, SEQ ID NO: 38, SEQ ID NO: 39, SEQ ID NO: 40 and SEQ ID NO: 41. In one embodiment the glucagon peptide is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 5, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17, SEQ ID NO: 18, SEQ ID NO: 37, SEQ ID NO: 38, SEQ ID NO: 39, SEQ ID NO: 40 and SEQ ID NO: 41. In one embodiment the glucagon peptide is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 5, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17, SEQ ID NO: 18, SEQ ID NO: 37, SEQ ID NO: 38, SEQ ID NO: 39, SEQ ID NO: 40 and SEQ ID NO: 41. In one embodiment the glucagon analog comprises a glucagon peptide selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, and SEQ ID NO: 4, wherein amino acid 29 of the glucagon peptide is bound to a second peptide through a peptide bond, said second peptide comprising the sequence of SEQ ID NO: 19, SEQ ID NO: 20 or SEQ ID NO: 21, and a plasma protein is bound to the side chain of the amino acid located at position 21 or 24.

The present disclosure also encompasses multimers of the modified glucagon peptides disclosed herein. Two or more of the modified glucagon peptides can be linked together using standard linking agents and procedures known to those skilled in the art. For example, dimers can be formed between two modified glucagon peptides through the use of bifunctional thiol crosslinkers and bi-functional amine crosslinkers, particularly for the glucagon peptides that have been substituted with cysteine, lysine, ornithine, homocysteine or acetyl phenylalanine residues (e.g. SEQ ID NO: 2 and SEQ ID NO: 3). The dimer can be a homodimer or alternatively can be a heterodimer. In one embodiment the dimer comprises a homodimer of a glucagon fusion peptide wherein the glucagon peptide portion comprises an agonist derivative of SEQ ID NO: 1 and the second peptide comprising an amino acid sequence of SEQ ID NO: 19 (GPSSGAPPPS), SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21 (KRNR) linked to amino acid 29 of the glucagon peptide. In another embodiment the dimer comprises a homodimer of a glucagon agonist derivative of SEQ ID NO: 1, wherein the glucagon peptide further comprises a polyethylene glycol chain covalently bound to position 21 or 24 of the glucagon peptide.

In accordance with one embodiment a dimer is provided comprising a first glucagon peptide bound to a second glucagon peptide via a linker, wherein said first glucagon peptide is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9 and the second glucagon peptide is independently selected from the group consisting of SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9, and pharmaceutically acceptable salts of said glucagon polypeptides. In one embodiment the first glucagon peptide is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 17 and SEQ ID NO: 18 and the second glucagon peptide is independently selected from the group consisting of SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 17 and SEQ ID NO: 18. In one embodiment the first glucagon peptide is selected from the group consisting of SEQ ID NO: 7 and SEQ ID NO: 8 and the second glucagon peptide is independently selected from the group consisting of SEQ ID NO: 7 and SEQ ID NO: 8.

The modified glucagon peptides of the present invention can be provided in accordance with one embodiment as part of a kit. In one embodiment a kit for administering a glucagon agonist to a patient in need thereof is provided wherein the kit comprises a modified glucagon peptide selected from the group consisting of 1) a pegylated glucagon peptide, wherein the PEG chain is covalently bound to position 16, 17, 20, 21, 24 or 29 of the glucagon peptide, and the PEG chain has a molecular weight of about 500 to about 40,000 Daltons; 2) a glucagon fusion peptide comprising a glucagon agonist derivative of SEQ ID NO: 1, and an amino acid sequence of SEQ ID NO: 19 (GPSSGAPPPS), SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21 (KRNR) linked to amino acid 29 of the glucagon peptide; and 3) a pegylated glucagon peptide, further comprising an amino acid sequence of SEQ ID NO: 19 (GPSSGAPPPS), SEQ ID NO: 20 (KRNRNNIA) or SEQ ID NO: 21 (KRNR) linked to amino acid 29 of the glucagon peptide, wherein the PEG chain covalently bound to position 16, 17, 20, 21, 24 or 29 has a molecular weight of about 500 to about 40,000 Daltons. In one embodiment the kit is provided with a device for administering the glucagon composition to a patient. The kit may further include a

variety of containers, *e.g.*, vials, tubes, bottles, and the like. Preferably, the kits will also include instructions for use. In accordance with one embodiment the device of the kit is an aerosol dispensing device, wherein the composition is prepackaged within the aerosol device. In another embodiment the kit comprises a syringe and a needle,
5 and in one embodiment the glucagon composition is prepackaged within the syringe.

The compounds of this invention may be prepared by standard synthetic methods, recombinant DNA techniques, or any other methods of preparing peptides and fusion proteins. Although certain non-natural amino acids cannot be expressed by standard recombinant DNA techniques, techniques for their preparation are known
10 in the art. Compounds of this invention that encompass non-peptide portions may be synthesized by standard organic chemistry reactions, in addition to standard peptide chemistry reactions when applicable.

EXAMPLES

15 General Synthesis Protocol:

Glucagon analogs were synthesized using HBTU-activated "Fast Boc" single coupling starting from 0.2mmole of Boc Thr(OBzl)Pam resin on a modified Applied Biosystem 430 A peptide synthesizer. Boc amino acids and HBTU were obtained from Midwest Biotech (Fishers, IN). Side chain protecting groups used were:
20 Arg(Tos), Asn(Xan), Asp(OcHex), Cys(pMeBzl), His(Bom), Lys(2Cl-Z), Ser(OBzl), Thr(OBzl), Tyr(2Br-Z), and Trp(CHO). The side-chain protecting group on the N-terminal His was Boc.

Each completed peptidyl resin was treated with a solution of 20% piperidine in dimethylformamide to remove the formyl group from the tryptophan. Liquid
25 hydrogen fluoride cleavages were performed in the presence of p-cresol and dimethyl sulfide. The cleavage was run for 1 hour in an ice bath using an HF apparatus (Peninsula Labs). After evaporation of the HF, the residue was suspended in diethyl ether and the solid materials were filtered. Each peptide was extracted into 30-70ml aqueous acetic acid and a diluted aliquot was analyzed by HPLC [Beckman System
30 Gold, 0.46 x 5cm Zorbax C8, 1ml/min, 45C, 214nm, A buffer =0.1%TFA, B=0.1%TFA/90%acetonitrile, gradient of 10% to 80%B over 10min].

Purification was done on a FPLC over a 2.2 x 25 cm Kromasil C18 column while monitoring the UV at 214nm and collecting 5 minute fractions. The homogeneous fractions were combined and lyophilized to give a product purity of >95%. The correct molecular mass and purity were confirmed using MALDI-mass spectral analysis.

General Pegylation Protocol: (Cys-maleimido)

Typically, the glucagon Cys analog is dissolved in phosphate buffered saline (5-10mg/ml) and 0.01M ethylenediamine tetraacetic acid is added (10-15% of total volume). Excess (2-fold) maleimido methoxyPEG reagent (Nektar) is added and the reaction stirred at room temp while monitoring reaction progress by HPLC. After 8-24hrs, the reaction mixture, is acidified and loaded onto a preparative reverse phase column for purification using 0.1%TFA/acetonitrile gradient. The appropriate fractions were combined and lyophilized to give the desired pegylated derivatives.

EXAMPLE 1

Synthesis of Glucagon Cys¹⁷(1-29) and Similar MonoCys Analogs

0.2mmole Boc Thr(OBzl) Pam resin (SynChem Inc) in a 60ml reaction vessel and the following sequence was entered and run on a modified Applied Biosystems 430A Peptide Synthesizer using FastBoc HBTU-activated single couplings.

HSQGTFTSDYSKYLDSCRAQDFVQWLMNT (SEQ ID NO: 28)

The following side chain protecting groups were used: Arg(Tos), Asp(OcHex), Asn(Xan), Cys(pMeBzl), Glu(OcHex), His(Boc), Lys(2Cl-Z), Ser(Bzl), Thr(Bzl), Trp(CHO), and Tyr(Br-Z). The completed peptidyl resin was treated with 20% piperidine/dimethylformamide to remove the Trp formyl protection then transferred to an HF reaction vessel and dried in vacuo. 1.0ml p-cresol and 0.5 ml dimehyl sulfide were added along with a magnetic stir bar. The vessel was attached to the HF apparatus (Penninsula Labs), cooled in a dry ice/methanol bath, evacuated, and aprox. 10ml liquid hydrogen fluoride was condensed in. The reaction was stirred in an ice bath for 1hr then the HF was removed in vacuo. The residue was suspended in ethyl ether; the solids were filtered, washed with ether, and the peptide extracted into 50 ml aqueous acetic acid. An analytical HPLC was run [0.46 x 5 cm Zorbax C8, 1 ml/min,

45C, 214nm, A buffer of 0.1%TFA, B buffer of 0.1%TFA/90%ACN, gradient=10%B to 80%B over 10min.] with a small sample of the cleavage extract. The remaining extract was loaded onto a 2.2 x 25cm Kromasil C18 preparative reverse phase column and an acetonitrile gradient was run using a Pharmacia FPLC system. 5min fractions
5 were collected while monitoring the UV at 214nm (2.0A). A=0.1%TFA, B=0.1%TFA/50%acetonitrile. Gradient = 30%B to 100%B over 450min.

The fractions containing the purest product (48-52) were combined frozen, and lyophilized to give 30.1mg. An HPLC analysis of the product demonstrated a purity of >90% and MALDI mass spectral analysis demonstrated the desired mass of
10 3429.7. Glucagon Cys²¹, Glucagon Cys²⁴, and Glucagon Cys²⁹ were similarly prepared.

EXAMPLE 2

Synthesis of Glucagon-Cex and Other C-Terminal Extended Analogs.

15 285mg (0.2mmole) methoxybenzhydrylamine resin (Midwest Biotech) was placed in a 60ml reaction vessel and the following sequence was entered and run on a modified Applied Biosystems 430A peptide synthesizer using FastBoc HBTU-activated single couplings.

HSQGTFTSDYSKYLDSRRAQDFVQWLMNTGPSSGAPPPS (SEQ ID NO:
20 29)

The following side chain protecting groups were used: Arg(Tos), Asp(OcHex), Asn(Xan), Cys(pMeBzl), Glu(OcHex), His(Boc), Lys(2Cl-Z), Ser(Bzl), Thr(Bzl), Trp(CHO), and Tyr(Br-Z). The completed peptidyl resin was treated with 20% piperidine/dimethylformamide to remove the Trp formyl protection then transferred to
25 HF reaction vessel and dried in vacuo. 1.0ml p-cresol and 0.5 ml dimehyl sulfide were added along with a magnetic stir bar. The vessel was attached to the HF apparatus (Penninsula Labs), cooled in a dry ice/methanol bath, evacuated, and aprox. 10ml liquid hydrogen fluoride was condensed in. The reaction was stirred in an ice bath for 1hr then the HF was removed in vacuo. The residue was suspended in ethyl
30 ether; the solids were filtered, washed with ether, and the peptide extracted into 50 ml aqueous acetic acid. An analytical HPLC was run [0.46 x 5 cm Zorbax C8, 1 ml/min, 45C, 214nm, A buffer of 0.1%TFA, B buffer of 0.1%TFA/90%ACN, gradient=10%B

to 80%B over 10min.] on an aliquot of the cleavage extract. The extract was loaded onto a 2.2 x 25cm Kromasil C18 preparative reverse phase column and an acetonitrile gradient was run for elution using a Pharmacia FPLC system. 5min fractions were collected while monitoring the UV at 214nm (2.0A). A=0.1%TFA,

- 5 B=0.1%TFA/50%acetonitrile. Gradient = 30%B to 100%B over 450min. Fractions 58-65 were combined, frozen and lyophilized to give 198.1mg.

HPLC analysis of the product showed a purity of greater than 95%. MALDI mass spectral analysis showed the presence of the desired theoretical mass of 4316.7 with the product as a C-terminal amide. Oxyntomodulin and oxyntomodulin-KRNR
10 were similarly prepared as the C-terminal carboxylic acids starting with the appropriately loaded PAM-resin.

EXAMPLE 3

Glucagon Cys¹⁷ Mal-PEG-5K

- 15 15.1mg of Glucagon Cys¹⁷(1-29) and 27.3mg methoxy poly(ethyleneglycol) maleimide avg. M.W.5000 (mPEG-Mal-5000,Nektar Therapeutics) were dissolved in 3.5ml phosphate buffered saline (PBS) and 0.5ml 0.01M ethylenediamine tetraacetic acid (EDTA) was added. The reaction was stirred at room temperature and the progress of the reaction was monitored by HPLC analysis [0.46 x 5 cm Zorbax C8,
20 1ml/min,45C, 214nm (0.5A), A=0.1%TFA, B=0.1%TFA/90%ACN, gradient=10%B to 80%B over 10min.].

- After 5 hours, the reaction mixture was loaded onto 2.2 x 25 cm Kromasil C18 preparative reverse phase column. An acetonitrile gradient was run on a Pharmacia FPLC while monitoring the UV wavelength at 214nm and collecting 5 min fractions.
25 A=0.1%TFA, B=0.1%TFA/50% acetonitrile, gradient= 30%B to 100%B over 450 min. The fractions corresponding to the product were combined, frozen and lyophilized to give 25.9 mg.

- This product was analyzed on HPLC [0.46 x 5 cm Zorbax C8, 1 ml/min, 45C, 214nm (0.5A), A=0.1%TFA, B=0.1%TFA/90%ACN, gradient=10%B to 80%B over
30 10min.] which showed a purity of aprox. 90%. MALDI (matrix assisted laser desorption ionization) mass spectral analysis showed a broad mass range (typical of

PEG derivatives) of 8700 to 9500. This shows an addition to the mass of the starting glucagon peptide (3429) of approximately 5,000 a.m.u.

EXAMPLE 4

5 Glucagon Cys²¹ Mal-PEG-5K

21.6mg of Glucagon Cys²¹(1-29) and 24mg mPEG-MAL-5000 (Nektar Therapeutics) were dissolved in 3.5ml phosphate buffered saline (PBS) and 0.5ml 0.01M ethylene diamine tetraacetic acid (EDTA) was added. The reaction was stirred at room temp. After 2hrs, another 12.7 mg of mPEG-MAL-5000 was added. After 10 8hrs, the reaction mixture was loaded onto a 2.2 x 25cm Vydac C18 preparative reverse phase column and an acetonitrile gradient was run on a Pharmacia FPLC at 4 ml/min while collecting 5min fractions. A=0.1%TFA, B=0.1%TFA/50%ACN. Gradient= 20% to 80%B over 450min.

The fractions corresponding to the appearance of product were combined 15 frozen and lyophilized to give 34 mg. Analysis of the product by analytical HPLC [0.46 x 5 cm Zorbax C8, 1 ml/min, 45C, 214nm (0.5A), A=0.1%TFA, B=0.1%TFA/90%ACN, gradient=10%B to 80%B over 10min.] showed a homogeneous product that was different than starting glucagon peptide. MALDI (matrix assisted laser desorption ionization) mass spectral analysis showed a broad 20 mass range (typical of PEG derivatives) of 8700 to 9700. This shows an addition to the mass of the starting glucagon peptide (3470) of approximately 5,000 a.m.u.

EXAMPLE 5

Glucagon Cys²⁴ Mal-PEG-5K

25 20.1mg Glucagon C²⁴(1-29) and 39.5mg mPEG-Mal-5000 (Nektar Therapeutics) were dissolved in 3.5ml PBS with stirring and 0.5 ml 0.01M EDTA was added. The reaction was stirred at room temp for 7 hrs, then another 40 mg of mPEG-Mal-5000 was added. After approximately 15 hr, the reaction mixture was loaded onto a 2.2 x 25 cm Vydac C18 preparative reverse phase column and an acetonitrile 30 gradient was run using a Pharmacia FPLC. 5 min. fractions were collected while monitoring the UV at 214nm (2.0A). A buffer = 0.1%TFA, B buffer = 0.1%TFA/50%ACN, gradient = 30%B to 100%B over 450min. The fractions

corresponding to product were combined, frozen and lyophilized to give 45.8mg. MALDI mass spectral analysis showed a typical PEG broad signal with a maximum at 9175.2 which is approximately 5,000 a.m.u. more than Glucagon C²⁴ (3457.8).

5 EXAMPLE 6

Glucagon Cys²⁴ Mal-PEG-20K

25.7mg of Glucagon Cys²⁴(1-29) and 40.7mg mPEG-Mal-20K (Nektar Therapeutics) were dissolved in 3.5ml PBS with stirring at room temp. and 0.5 ml 0.01M EDTA was added. After 6hrs, the ratio of starting material to product was
10 aprox. 60:40 as determined by HPLC. Another 25.1mg of mPEG-Mal-20K was added and the reaction allowed to stir another 16hrs. The product ratio had not significantly improved, so the reaction mixture was loaded onto a 2.2 x 25 cm Kromasil C18 preparative reverse phase column and purified on a Pharmacia FPLC using a gradient of 30%B to 100%B over 450min. A buffer =0.1%TFA, B buffer =
15 0.1%TFA/50%ACN, flow = 4ml/min, and 5 min fractions were collected while monitoring the UV at 214nm (2.0A). The fractions containing homogeneous product were combined, frozen and lyophilized to give 25.7 mg. Purity as determined by analytical HPLC was ~90%. A MALDI mass spectral analysis showed a broad peak from 23,000 to 27,000 which is approximately 20,000 a.m.u. more than starting
20 Glucagon C²⁴ (3457.8).

EXAMPLE 7

Glucagon Cys²⁹ Mal-PEG-5K

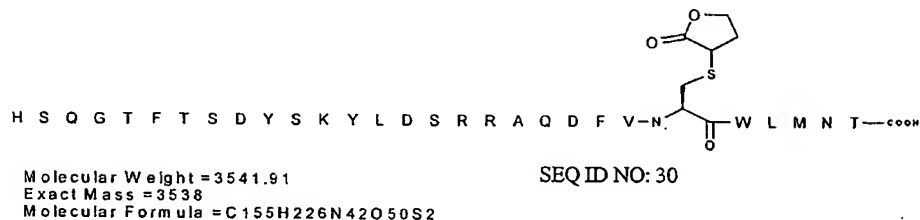
20.0mg of Glucagon Cys²⁹(1-29) and 24.7 mg mPEG-Mal-5000 (Nektar
25 Therapeutics) were dissolved in 3.5 ml PBS with stirring at room temperature and 0.5 ml 0.01M EDTA was added. After 4 hr, another 15.6 mg of mPEG-Mal-5000 was added to drive the reaction to completion. After 8 hrs, the reaction mixture was loaded onto a 2.2 x 25 cm Vydac C18 preparative reverse phase column and an acetonitrile gradient was run on a Pharmacia FPLC system. 5 min fractions were
30 collected while monitoring the UV at 214nm (2.0A). A=0.1%TFA, B=0.1%TFA/50%ACN. Fractions 75-97 were combined frozen and lyophilized to give 40.0 mg of product that is different than recovered starting material on HPLC

(fractions 58-63). Analysis of the product by analytical HPLC [0.46 x 5 cm Zorbax C8, 1 ml/min, 45C, 214nm (0.5A), A=0.1%TFA, B=0.1%TFA/90%ACN, gradient=10%B to 80%B over 10min.] showed a purity greater than 95%. MALDI mass spectral analysis showed the presence of a PEG component with a mass range of 5 8,000 to 10,000 (maximum at 9025.3) which is 5,540 a.m.u. greater than starting material (3484.8).

EXAMPLE 8

Glucagon Cys²⁴ (2-butyrolactone)

To 24.7mg of Glucagon Cys²⁴(1-29) was added 4ml 0.05M ammonium bicarbonate/50%acetonitrile and 5.5 ul of a solution of 2-bromo-4-hydroxybutyric acid- γ -lactone (100ul in 900ul acetonitrile). After 3hrs of stirring at room temperature, another 105 ul of lactone solution was added to the reaction mixture which was stirred another 15hrs. The reaction mixture was diluted to 10ml with 10% aqueous acetic acid and was loaded onto a 2.2 x 25 cm Kromasil C18 preparative reverse phase column. An acetonitrile gradient (20%B to 80%B over 450min) was run on a Pharmacia FPLC while collecting 5min fractions and monitoring the UV at 214nm (2.0A). Flow =4ml/min, A=0.1%TFA, B=0.1%TFA/50%ACN. Fractions 74-77 were combined frozen and lyophilized to give 7.5mg. HPLC analysis showed a purity of 95% and MALDI mass spect analysis showed a mass of 3540.7 or 84 mass units more than starting material. This result consistent with the addition of a single butyrolactone moiety.



20 EXAMPLE 9

Glucagon Cys²⁴(S-carboxymethyl)

18.1mg of Glucagon Cys²⁴(1-29) was dissolved in 9.4ml 0.1M sodium phosphate buffer (pH=9.2) and 0.6ml bromoacetic acid solution (1.3mg/ml in acetonitrile) was added. The reaction was stirred at room temperature and the reaction progress was followed by analytical HPLC. After 1hr another 0.1ml bromoacetic acid solution was added. The reaction was stirred another 60min. then acidified with aqueous acetic acid and was loaded onto a 2.2 x 25cm Kromasil C18 preparative reverse phase column for purification. An acetonitrile gradient was run on a Pharmacia FPLC (flow = 4ml/min) while collecting 5min fractions and

monitoring the UV at 214nm (2.0A). A=0.1%TFA, B=0.1%TFA/50%ACN.

Fractions 26-29 were combined frozen and lyophilized to give

several mg of product. Analytical HPLC showed a purity of 90% and MALDI mass spectral analysis confirmed a mass of 3515 for the desired product.

5



Molecular Weight = 3515.87
Exact Mass = 3512
Molecular Formula = C153H224N42O50S2

SEQ ID NO: 31

EXAMPLE 10

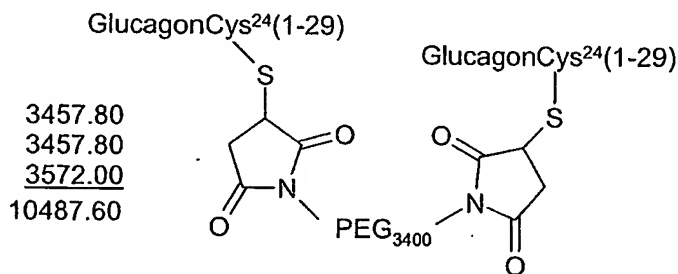
Glucagon Cys²⁴ maleimido, PEG-3.4K-dimer

10

16mg Glucagon Cys²⁴ and 1.02mg Mal-PEG-Mal-3400, poly(ethyleneglycol)-bis-maleimide avg. M.W. 3400, (Nektar Therapeutics) were dissolved in 3.5 phosphate buffered saline and 0.5ml 0.01M EDTA and the reaction was stirred at room temperature. After 16hrs, another 16mg of Glucagon Cys²⁴ was added and the stirring continued. After approximately 40hrs, the reaction mixture was loaded onto a Pharmacia PepRPC 16/10 column and an acetonitrile gradient was run on a Pharmacia FPLC while collecting 2min fractions and monitoring the UV at 214nm (2.0A). Flow=2ml/min, A=0.1%TFA, B=0.1%TFA/50%ACN. Fractions 69-74 were combined frozen and lyophilized to give 10.4mg. Analytical HPLC showed a purity of 90% and MALDI mass spectral analysis shows a component in the 9500-11,000 range which is consistent with the desired dimer.

15

20



25

EXAMPLE 11

Glucagon Solubility Assays:

A solution (1mg/ml or 3mg/ml) of glucagon (or an analog) is prepared in 0.01N HCl. 100ul of stock solution is diluted to 1ml with 0.01N HCl and the UV absorbance (276nm) is determined. The pH of the remaining stock solution is adjusted to pH7 using 200-250ul 0.1M Na₂HPO₄ (pH9.2). The solution is allowed to stand overnight at 4°C then centrifuged. 100ul of supernatant is then diluted to 1ml with 0.01N HCl, and the UV absorbance is determined (in duplicate).

The initial absorbance reading is compensated for the increase in volume and the following calculation is used to establish percent solubility:

$$\frac{\text{Final Absorbance}}{\text{Initial Absorbance}} \times 100 = \text{percent soluble}$$

Results are shown in Table 1 wherein Glucagon-Cex represents wild type glucagon (SEQ ID NO: 1) plus a carboxy terminal addition of SEQ ID NO: 19 and Glucagon-Cex R¹² represents SEQ ID NO: 43 plus a carboxy terminal addition of SEQ ID NO: 19.

Table 1 Solubility data for glucagon analogs

<u>Analog</u>	<u>Percent Soluble</u>
Glucagon	16
Glucagon-Cex, R12	104
Glucagon-Cex	87
Oxyntomodulin	104
Glucagon, Cys17PEG5K	94
Glucagon, Cys21PEG5K	105
Glucagon, Cys24PEG5K	133

EXAMPLE 12

Glucagon Receptor Binding Assay

The affinity of peptides to the glucagon receptor was measured in a competition binding assay utilizing scintillation proximity assay technology. Serial 3-fold dilutions of the peptides made in scintillation proximity assay buffer (0.05 M Tris-HCl, pH 7.5, 0.15 M NaCl, 0.1% w/v bovine serum albumin) were mixed in 96 well white/clear bottom plate (Corning Inc., Acton, MA) with 0.05 nM (3-[¹²⁵I]-

iodotyrosyl) Tyr10 glucagon (Amersham Biosciences, Piscataway, NJ), 1-6 micrograms per well, plasma membrane fragments prepared from cells over-expressing human glucagon receptor, and 1 mg/well polyethyleneimine-treated wheat germ agglutinin type A scintillation proximity assay beads (Amersham Biosciences, Piscataway, NJ). Upon 5 min shaking at 800 rpm on a rotary shaker, the plate was incubated 12h at room temperature and then read on MicroBeta1450 liquid scintillation counter (Perkin-Elmer, Wellesley, MA). Non-specifically bound (NSB) radioactivity was measured in the wells with 4 times greater concentration of "cold" native ligand than the highest concentration in test samples and total bound radioactivity was detected in the wells with no competitor. Percent specific binding was calculated as following: % Specific Binding = ((Bound-NSB)/(Total bound-NSB)) X 100. IC₅₀ values were determined by using Origin software (OriginLab, Northampton, MA).

15 EXAMPLE 13

Functional Assay- cAMP Synthesis

The ability of glucagon analogs to induce cAMP was measured in a firefly luciferase-based reporter assay. HEK293 cells co-transfected with either glucagon- or GLP-1 receptor and luciferase gene linked to cAMP responsive element were serum deprived by culturing 16h in DMEM (Invitrogen, Carlsbad, CA) supplemented with 0.25% Bovine Growth Serum (HyClone, Logan, UT) and then incubated with serial dilutions of either glucagon, GLP-1 or novel glucagon analogs for 5 h at 37°C, 5% CO₂ in 96 well poly-D-Lysine-coated "Biocoat" plates (BD Biosciences, San Jose, CA). At the end of the incubation 100 microliters of LucLite luminescence substrate reagent (Perkin-Elmer, Wellesley, MA) were added to each well. The plate was shaken briefly, incubated 10 min in the dark and light output was measured on MicroBeta-1450 liquid scintillation counter (Perkin-Elmer, Wellesley, MA). Effective 50% concentrations were calculated by using Origin software (OriginLab, Northampton, MA). Results are shown in Tables 2 and 3.

Table 2
cAMP Induction by Glucagon Analogs with C-Terminus Extension

Peptide	cAMP Induction			
	Glucagon Receptor		GLP-1 Receptor	
	EC ₅₀ , nM	N*	EC ₅₀ , nM	N
Glucagon	0.22 ± 0.09	14	3.85 ± 1.64	10
GLP-1	2214.00 ± 182.43	2	0.04 ± 0.01	14
Glucagon Cex	0.25 ± 0.15	6	2.75 ± 2.03	7
Oxyntomodulin	3.25 ± 1.65	5	2.53 ± 1.74	5
Oxyntomodulin KRNR	2.77 ± 1.74	4	3.21 ± 0.49	2
Glucagon R12	0.41 ± 0.17	6	0.48 ± 0.11	5
Glucagon R12 Cex	0.35 ± 0.23	10	1.25 ± 0.63	10
Glucagon R12 K20	0.84 ± 0.40	5	0.82 ± 0.49	5
Glucagon R12 K24	1.00 ± 0.39	4	1.25 ± 0.97	5
Glucagon R12 K29	0.81 ± 0.49	5	0.41 ± 0.24	6
Glucagon Amide	0.26 ± 0.15	3	1.90 ± 0.35	2
Oxyntomodulin C24	2.54 ± 0.63	2	5.27 ± 0.26	2
Oxyntomodulin C24 PEG 20K	0.97 ± 0.04	1	1.29 ± 0.11	1

* - number of experiments

Table 3
cAMP Induction by Pegylated Glucagon Analogs

Peptide	cAMP Induction			
	Glucagon Receptor		GLP-1 Receptor	
	EC ₅₀ , nM	N*	EC ₅₀ , nM	N
Glucagon	0.33 ± 0.23	18	12.71 ± 3.74	2
Glucagon C17 PEG 5K	0.82 ± 0.15	4	55.86 ± 1.13	2
Glucagon C21 PEG 5K	0.37 ± 0.16	6	11.52 ± 3.68	2
Glucagon C24 PEG 5K	0.22 ± 0.10	12	13.65 ± 2.95	4
Glucagon C29 PEG 5K	0.96 ± 0.07	2	12.71 ± 3.74	2
Glucagon C24 PEG 20K	0.08 ± 0.05	3	Not determined	
Glucagon C24 Dimer	0.10 ± 0.05	3	Not determined	
GLP-1	> 1000		0.05 ± 0.02	4

* - number of experiments

5

EXAMPLE 14

Stability Assay for glucagon Cys-maleimido PEG analogs

Each glucagon analog was dissolved in water or PBS and an initial HPLC analysis was conducted. After adjusting the pH (4, 5, 6, 7), the samples were incubated over a specified time period at 37°C and re-analyzed by HPLC to determine the integrity of the peptide. The concentration of the specific peptide of interest was determined and the percent remaining intact was calculated relative to the initial analysis. Results for Glucagon Cys²¹-maleimidoPEG_{5K} are shown in Figs. 1 and 2.

15

Claims:

1. A glucagon peptide, wherein the side chain of an amino acid residue at position 21, 24 or 21 and 24 of said glucagon peptide further comprises a hydrophilic moiety covalently bound to the amino acid residue, and pharmaceutically acceptable salts of said glucagon peptide.
5
2. The glucagon peptide of claim 1 wherein the peptide comprises a sequence selected from the group consisting of SEQ ID NO: 45 and glucagon agonist derivatives of SEQ ID NO: 45.
10
3. The glucagon peptide of claim 2, wherein the peptide comprises a sequence selected from the group consisting of SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 16, SEQ ID NO: 17 and SEQ ID NO: 18.
15
4. The glucagon peptide of claim 2, wherein said hydrophilic moiety is polyethylene glycol.
- 20 5. The glucagon peptide of claim 4 wherein said peptide comprises the sequence of SEQ ID NO: 7 or SEQ ID NO: 8.
6. The glucagon peptide of claim 1 wherein the terminal amino acid of the glucagon peptide comprises an amide group in place of the carboxylic acid group of the native amino acid.
25
7. The glucagon peptide of claim 4 wherein the polyethylene glycol chain has a molecular weight selected from the range of about 1,000 to about 5,000 Daltons.
- 30 8. The glucagon peptide of claim 4 wherein the polyethylene glycol chain has a molecular weight of at least about 20,000 Daltons.

9. The glucagon peptide of claim 2 wherein amino acid 29 of the glucagon peptide is covalently bound to a second peptide comprising a sequence selected from the group consisting of SEQ ID NO: 19, SEQ ID NO: 20 and SEQ ID NO: 21.
- 5 10. The glucagon peptide of claim 9 wherein said hydrophilic moiety is polyethylene glycol.
- 10 11. The glucagon peptide of claim 10 wherein the glucagon peptide is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 10, SEQ ID NO: 11, SEQ ID NO: 12, SEQ ID NO: 13, SEQ ID NO: 14, SEQ ID NO: 15, SEQ ID NO: 18 and SEQ ID NO: 44.
- 15 12. The glucagon peptide of claim 11 wherein the second peptide is SEQ ID NO: 20.
13. The glucagon peptide of claim 11 wherein the second peptide is SEQ ID NO: 21.
- 20 14. The glucagon peptide of claim 11 wherein the second peptide is SEQ ID NO: 19 and the terminal amino acid of the glucagon peptide comprises an amide group in place of the carboxylic acid group of the native amino acid.
- 25 15. A glucagon agonist comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 9 and SEQ ID NO: 44, wherein amino acid 29 of the glucagon peptide is bound to a second peptide through a peptide bond, and said second peptide comprises the sequence of
- 30 SEQ ID NO: 19 or SEQ ID NO: 21.

16. The glucagon agonist of claim 15 wherein said second peptide comprises the sequence of SEQ ID NO: 19.

17. A glucagon agonist comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 9 and SEQ ID NO: 44, wherein amino acid 29 of the glucagon peptide is covalently bound to a second peptide through a peptide bond, and said second peptide comprises the sequence of SEQ ID NO: 20.

10

18. A homo dimer comprising two glucagon peptides of claim 1 bound to one another through a linker.

19. The homo dimer of claim 18 wherein the linker is selected from the group consisting of bifunctional thiol crosslinkers and bi-functional amine crosslinkers.

15

20. A homo dimer comprising two glucagon peptides of claim 9 bound to one another through a linker.

20

21. A glucagon agonist comprising
a glucagon peptide; and
a polyethylene glycol chain covalently bound to residue 16,17, 20, 21, 24 or 29 of the glucagon peptide, and pharmaceutically acceptable salts of said glucagon agonists.

25

22. The glucagon agonist of claim 21, wherein the polyethylene glycol chain has a molecular weight selected from the range of about 1,000 to about 5,000 Daltons.

30

23. The glucagon agonist of claim 21, wherein the polyethylene glycol chain has a molecular weight selected from the range of at least about 20,000 Daltons.

24. The glucagon agonist of claim 21 wherein the glucagon peptide is selected from the group consisting of SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9.

5

25. The glucagon agonist of claim 21 wherein the glucagon peptide is selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 17 and SEQ ID NO: 18.

10

26. The glucagon agonist of claim 21 wherein the glucagon peptide is selected from the group consisting of SEQ ID NO: 4, SEQ ID NO: 12 and SEQ ID NO: 42, wherein a first polyethylene glycol chain is covalently bound to amino acid residue 21 and a second polyethylene glycol chain is covalently bound to amino acid residue 24, wherein the combined molecular weight of the first and second

15

polyethylene glycol chains is greater than 1,000 but less than 5,000 Daltons.

27. The glucagon agonist of claim 26 wherein the glucagon polypeptide comprises SEQ ID NO: 12.

20

28. A dimer comprising a first glucagon peptide bound to a second glucagon peptide via a linker, wherein said first glucagon peptide is selected from the group consisting of SEQ ID NO: 1, SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8, SEQ ID NO: 9 and SEQ ID NO: 44, and the second glucagon peptide is selected from the group

25

consisting of SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9, and pharmaceutically acceptable salts of said glucagon polypeptides.

29. A pharmaceutical composition comprising the glucagon agonist of claim 1, or pharmaceutically acceptable salt thereof, and a pharmaceutically

30

acceptable carrier.

30. A pharmaceutical composition comprising the glucagon agonist of claim 16, or pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

5 31. A pharmaceutical composition comprising the glucagon agonist of claim 22, or pharmaceutically acceptable salt thereof, and a pharmaceutically acceptable carrier.

10 32. A pharmaceutical composition comprising
the glucagon agonist of claim 22, or pharmaceutically acceptable salt thereof;
the glucagon agonist of claim 23, or pharmaceutically acceptable salt thereof;
and
a pharmaceutically acceptable carrier.

15 33. The pharmaceutical composition of claim 31 further comprising a syringe, wherein the pharmaceutical composition is contained within said syringe.

20 34. A kit for administering a glucagon agonist to a patient in need thereof, said kit comprising
a pharmaceutical composition of claim 31; and
a device for administering said composition to a patient.

25 35. The kit of claim 34 wherein said device is an aerosol dispensing device, wherein the composition is prepackaged within the aerosol device.

36. The kit of claim 34 wherein said device comprises a syringe and a needle, wherein the composition is prepackaged within the syringe.

30 37. A method of treating hypoglycemia using a pre-formulated aqueous composition, said method comprising the steps of administering an effective amount of a pharmaceutical composition of claim 31.

38. A method of treating diabetes, said method comprising administering an effective amount of a pharmaceutical composition of claim 32.

39. A method of causing temporary paralysis of the intestinal tract, said
5 method comprising administering an effective amount of a pharmaceutical composition of claim 31.

40. The method of claim 39 wherein the pharmaceutical composition further comprises a glucagon peptide having a polyethylene glycol chain covalently
10 bound to residue 16, 17, 20, 21, 24 or 29 of the glucagon peptide, wherein the polyethylene glycol chain has a molecular weight selected from the range of at least about 20,000 Daltons, or a pharmaceutically acceptable salt thereof.

41. A method of reducing weight gain or inducing weight loss, said
15 method comprising administering an effective amount of a composition comprising a glucagon agonist comprising a glucagon peptide selected from the group consisting of SEQ ID NO: 2, SEQ ID NO: 3, SEQ ID NO: 4, SEQ ID NO: 5, SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9, wherein amino acid 29 of the glucagon peptide is bound to a second peptide through a peptide bond, and said second peptide
20 comprises sequence selected from the group consisting of SEQ ID NO: 19, SEQ ID NO: 20 and SEQ ID NO: 21.

42. The method of claim 41 wherein said second peptide comprises sequence of SEQ ID NO: 19 or SEQ ID NO: 20.
25

43. The method of claim 41 wherein said second peptide comprises sequence of SEQ ID NO: 19.

44. The method of claim 41 wherein the glucagon agonist comprising a
30 glucagon peptide selected from the group consisting of SEQ ID NO: 6, SEQ ID NO: 7, SEQ ID NO: 8 and SEQ ID NO: 9, wherein the polyethylene glycol chain bound to

the glucagon peptide has a molecular weight selected from the range of about 5,000 to about 40,000 Daltons.

45. The method of claim 41 wherein the glucagon agonist comprises a
5 peptide selected from the group consisting of SEQ ID NO: 24, SEQ ID NO: 25, SEQ
ID NO: 32, SEQ ID NO: 33, SEQ ID NO: 34 and SEQ ID NO: 35.

46. The glucagon peptide of claim 2, wherein said hydrophilic moiety is
plasma protein.

Fig. 1: Stability of Glucagon Cys²¹-maleimidoPEG_{5K} (37°C)

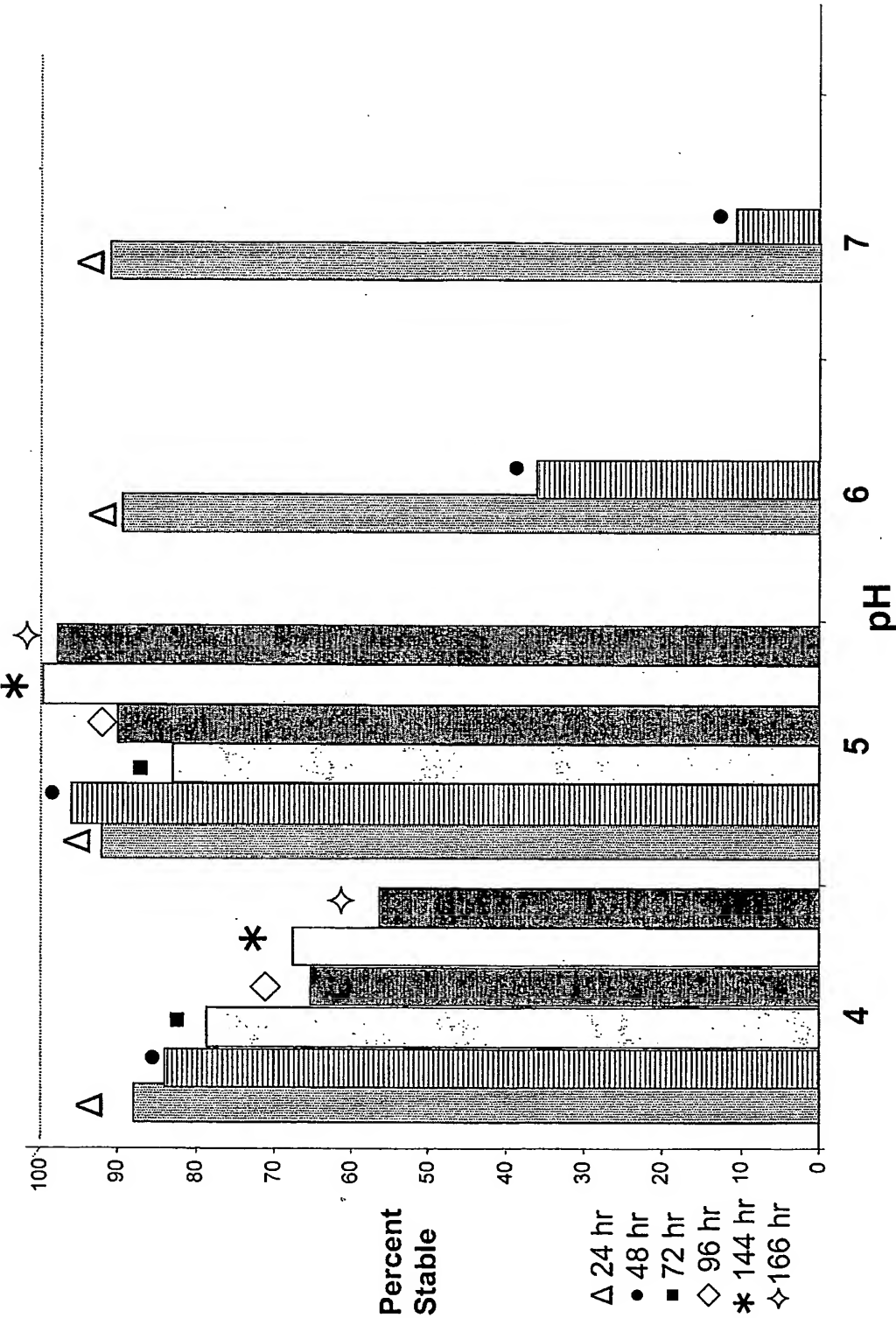
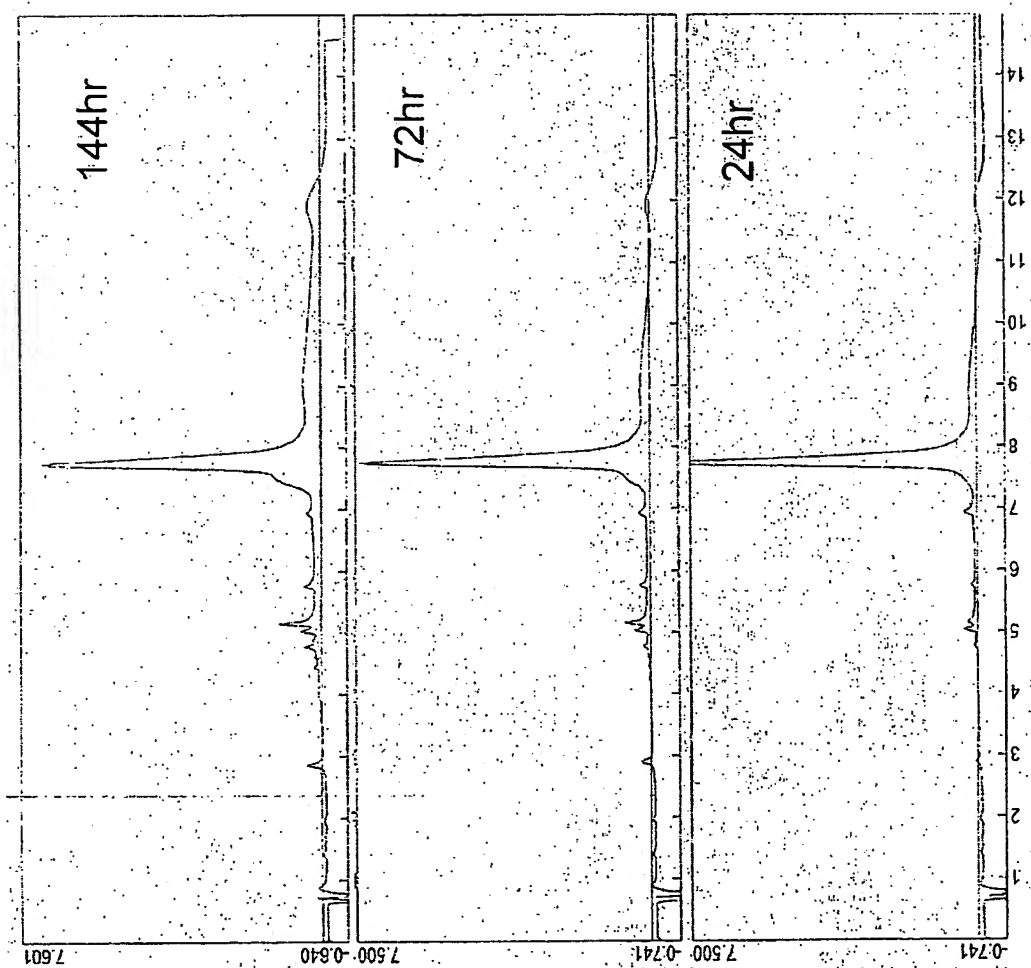


Fig. 2: HPLC Analysis of Glucagon Cys²¹-maleimidoPEG_{5K}
at pH 5 (37°C)



Sequence Listing 11.3.05.ST25
SEQUENCE LISTING

<110> DiMarchi, Richard
Smiley, David

<120> Glucagon Analogs Exhibiting Physiological solubility and
Stability

<130> 29920-201129

<150> 60/734,307

<151> 2005-11-07

<160> 45

<170> PatentIn version 3.3

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 20 25 30

Ser Gly Ala Pro Pro Pro Ser
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Arg Asn Asn Ile Ala
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Arg Arg Ala Gln Asp Phe Val Gln Trp Leu Met Asn Thr
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